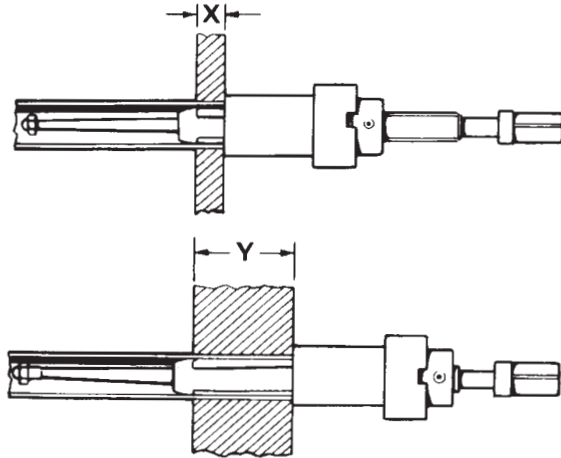


'C' Type 900 Series

Self Feeding with Adjustable Bearing Housing



EXPANDER with $\frac{3}{4}$ "
(19.05mm) long Rollers

X = $\frac{1}{4}$ " (6.35mm)
Y = $\frac{3}{4}$ " (19.05 mm)

EXPANDER with $1\frac{1}{4}$ "
(31.75mm) long Rollers

X = $\frac{3}{4}$ " (19.05mm)
Y = $1\frac{1}{4}$ " (31.75mm)



TABLE RELATING

Tube O.D.		Tube Thickness		Min. I.D. Tube Tool Enters		Maximum Expansion of Tool		Size Sq. on Mandrel	EXPANDER with $\frac{3}{4}$ " (19.05mm) long Rollers			Expander with $1\frac{1}{4}$ " (31.75mm) long Rollers			
ins	mm	g'ge	mm	ins	mm	ins	mm		ins	mm	Complete Tool No.	Mandrel No.	Set of Rollers No.	Complete Tool No.	Mandrel No.
$\frac{1}{4}$	6.35	20	.91	.175	4.46	.205	5.21	$\frac{1}{4}$	6.35	C923	CM40	CR923			
$\frac{1}{4}$	6.35	21	.81	.180	4.57	.212	5.39	$\frac{1}{4}$	6.35	C924	CM40	CR924			
$\frac{1}{4}$	6.35	22	.71	.190	4.83	.220	5.59	$\frac{1}{4}$	6.35	C925	CM41	CR925			
$\frac{1}{4}$	6.35	23	.61	.195	4.95	.226	5.74	$\frac{1}{4}$	6.35	C926	CM41	CR923			
$\frac{1}{4}$	6.35	24	.56	.201	5.11	.232	5.89	$\frac{1}{4}$	6.35	C927	CM41	CR924			
$\frac{3}{8}$	9.53	14	2.03	.201	5.11	.232	5.89	$\frac{1}{4}$	6.35	C914	CM35	CR914			
$\frac{3}{8}$	9.53	15	1.83	.225	5.72	.260	6.70	$\frac{1}{4}$	6.35	C915	CM41	CR903	C917	CM41	CR904
$\frac{3}{8}$	9.53	16	1.63	.240	6.10	.275	7.00	$\frac{1}{4}$	6.35	C916	CM36	CR916	C922	CM35	CR908
$\frac{3}{8}$	9.53	17	1.42	.255	6.48	.289	7.34	$\frac{1}{4}$	6.35	C918	CM37	CR903	C920	CM36	CR904
$\frac{3}{8}$	9.53	18	1.22	.272	6.91	.307	7.77	$\frac{1}{4}$	6.35	C901	CM30	CR903	C902	CM30	CR904
$\frac{3}{8}$	9.53	19	1.02	.286	7.26	.320	8.13	$\frac{1}{4}$	6.35	C903	CM31	CR903	C904	CM31	CR904
$\frac{3}{8}$	9.53	20	.91	.300	7.62	.334	8.48	$\frac{1}{4}$	6.35	C905	CM32	CR907	C906	CM32	CR908
$\frac{3}{8}$	9.53	21	.81	.306	7.77	.340	8.64	$\frac{1}{4}$	6.35	C907	CM33	CR907	C908	CM33	CR908
$\frac{3}{8}$	9.53	22	.71	.314	7.98	.349	8.87	$\frac{1}{4}$	6.35	C909	CM34	CR909	C910	CM34	CR910
$\frac{3}{8}$	9.53	23	.61	.320	8.13	.357	9.07	$\frac{1}{4}$	6.35	C911	CM34	CR911	C912	CM34	CR912
$\frac{3}{8}$	9.53	24	.56	.320	8.13	.357	9.07	$\frac{1}{4}$	6.35	C911	CM34	CR911	C912	CM34	CR912

NOTE – Mandrels supplied with square shank unless otherwise specially ordered

WICKSTEED ENGINEERING LIMITED

Hove Road, Rushden, Northamptonshire NN10 0JB • Tel: +44 (0)1933 318555 • Fax: +44 (0)1933 410103 • Email: mail@wicksteed.com
www.wicksteed.com