



FLANGE TOOL INNOVATION

PRODUCT DATA SHEET

SG6TM

SECURE-GRIP MECHANICAL FLANGE SPREADER

SPREADING FORCE:

With 108 N·m (80 ft·lb) of torque applied: 6 T (60 kN) It is recommended that tools are used in pairs giving: 2 x 6 T = 12 T (120 kN) SPREADING DISTANCE: up to 80 mm (3.15") TOOL WEIGHT: 7.5 kg (16.5 lb)

KIT CONTENTS

x SG6TM Tool
 x 150 mm (6") Vernier Calliper
 x 3/8" Drive Torque Wrench and 21 mm Socket
 x Safety Block
 x M24 (7/8") Collets
 x M27 (1") Collets
 x Instruction Manual
 x Carry Case with protective foam insterts

Product Code: SG6TMSTD

WEIGHTS AND DIMENSIONS



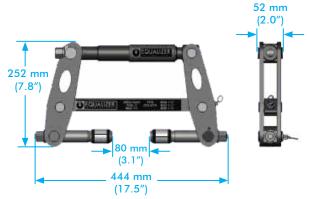


Tool Weight: 7.5 kg (16.5 lb) Gross Kit Weight: 16 kg (35.3 lb)



Carry Case: 640 mm x 540 mm x 165 mm (25.20" x 21.26" x 6.50")

TOOL DIMENSIONS - OPEN



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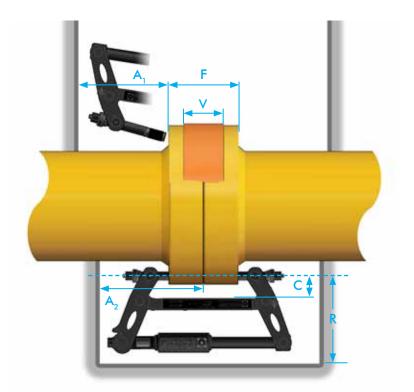
RANGE OF APPLICATION

The SG6TM is usable on all standard flanges that have been specified to accept the following bolt sizes: M24, M27, 7/8", 1"

This includes ANSI, DIN, SPO, ASME, API and BS flanges.

For a detailed range of application please request the Secure-Grip Mechanical Operator Instruction Manual.

SPATIAL ENVELOPE



*Short Collet Holder Kits (SCH) are available which can offer improved range of application.

** Collet Holders can also be dismantled and inserted through bolt-holes from opposite side.

Contact Equalizer International if your application does not appear to suit standard tools.

| | DIMENSION | MEASURED FROM | MEASURED TO | MINIMUM | MAXIMUM |
|-------|--------------------------------|------------------------|----------------------------|-----------------|----------------|
| F | Flange Joint Thickness | Outside Face of Flange | Outside Face of Flange | 60 mm (2.4") | 210 mm (8.3") |
| V | Valve/Spacer Thickness | Inside Face of Flange | Inside Face of Flange | *0.0 mm (0.0″) | * 50 mm (2.0″) |
| С | Flange Clearance | Bolt-Hole Circle | Largest OD of Valve/Spacer | - | 55 mm (2.2") |
| R | Radial space | Bolt-Hole Circle | Closest Obstruction | 230 mm (9.1") | - |
| Α, | Axial space (for installation) | Outside Face of Flange | Closest Obstruction | **200 mm (7.9") | - |
| A_2 | Axial space (installed) | Inner Face of Flange | Closest Obstruction | 234 mm (9.2") | - |

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