



## FLANGE TOOL INNOVATION

## **PRODUCT DATA SHEET**

# SG6TM

SECURE-GRIP MECHANICAL FLANGE SPREADER

## SPREADING FORCE:

With 108 N·m (80 ft·lb) of torque applied: 6 T (60 kN) It is recommended that tools are used in pairs giving: 2 x 6 T = 12 T (120 kN) SPREADING DISTANCE: up to 80 mm (3.15") TOOL WEIGHT: 7.5 kg (16.5 lb)

## **KIT CONTENTS**

x SG6TM Tool
 x 150 mm (6") Vernier Calliper
 x 3/8" Drive Torque Wrench and 21 mm Socket
 x Safety Block
 x M24 (7/8") Collets
 x M27 (1") Collets
 x Instruction Manual
 x Carry Case with protective foam insterts

Product Code: SG6TMSTD

## WEIGHTS AND DIMENSIONS



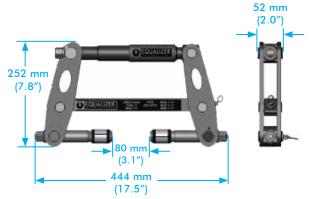


Tool Weight: 7.5 kg (16.5 lb) Gross Kit Weight: 16 kg (35.3 lb)



Carry Case: 640 mm x 540 mm x 165 mm (25.20" x 21.26" x 6.50")

#### TOOL DIMENSIONS - OPEN



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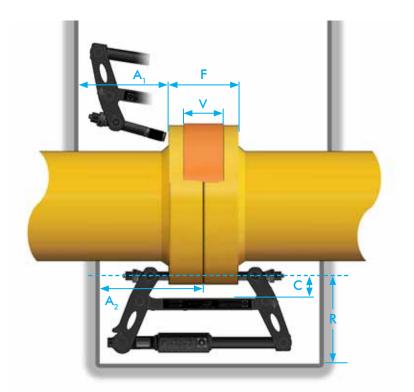
## RANGE OF APPLICATION

The SG6TM is usable on all standard flanges that have been specified to accept the following bolt sizes: M24, M27, 7/8", 1"

This includes ANSI, DIN, SPO, ASME, API and BS flanges.

For a detailed range of application please request the Secure-Grip Mechanical Operator Instruction Manual.

## SPATIAL ENVELOPE



\*Short Collet Holder Kits (SCH) are available which can offer improved range of application.

\*\* Collet Holders can also be dismantled and inserted through bolt-holes from opposite side.

Contact Equalizer International if your application does not appear to suit standard tools.

	DIMENSION	MEASURED FROM	MEASURED TO	MINIMUM	MAXIMUM
F	Flange Joint Thickness	Outside Face of Flange	Outside Face of Flange	60 mm (2.4")	210 mm (8.3")
V	Valve/Spacer Thickness	Inside Face of Flange	Inside Face of Flange	*0.0 mm (0.0″)	* 50 mm (2.0″)
С	Flange Clearance	Bolt-Hole Circle	Largest OD of Valve/Spacer	-	55 mm (2.2")
R	Radial space	Bolt-Hole Circle	Closest Obstruction	230 mm (9.1")	-
Α,	Axial space (for installation)	Outside Face of Flange	Closest Obstruction	**200 mm (7.9")	-
$A_2$	Axial space (installed)	Inner Face of Flange	Closest Obstruction	234 mm (9.2")	-

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